SAFETY DATA SHEET

Flexible Joint Repair (2025) - Curing Agent

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : Flexible Joint Repair (2025) - Curing Agent

Product description : Coating. Curing agent

Product type : Liquid.

UFI : DF4W-H0UC-7003-V7CU

Product code : WAT0250

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Professional Industrial

Uses advised against	Reason
Consumer	Curing agent Contains isocyanates.

1.3 Details of the supplier of the safety data sheet

Watco UK Limited
Eastgate Court
195-205 High Street
Guildford
Surrey
GU1 3EH
United Kingdom
Watco UK:
T: +44 (0) 1483 425000 (08:00 - 18:00)
F: +44 (0) 1483 428888

Watco FR
COLOFT - Espace de coworking
Arteparc
9 rue des Bouleaux
59810 Lesquin, France
Watco FR:
T: +33 (0) 3 20 52 77 77
F: +33 (0) 3 20 52 38 39
info@watco.fr
Watco BE:
T: +32 13 458 905

Watco GmbH DE
Kränkelsweg 14
41748 Viersen
Germany
Watco DE:
T: +49 (0) 21 62 530 17 17(08:00 - 17:00)
F: +49 (0) 21 62 530 17 77
info@watco.de
Watco AT:
T: +43 1 310 09 10

e-mail address of person responsible for this SDS : rpmeurohas@rustoleum.eu

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.4 Emergency telephone number

National advisory body/Poison Centre

Supplier

Telephone number United Kingdom: Great Britain : +44 870 8200418 / +44 2038073798

Hours of operation : 24 / 7

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Flam. Liq. 3, H226
Acute Tox. 4, H302
Skin Sens. 1, H317
Aquatic Acute 1, H400
Aquatic Chronic 1, H410

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : H226 - Flammable liquid and vapour.
H302 - Harmful if swallowed.
H317 - May cause an allergic skin reaction.
H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

General : Not applicable.

Prevention : P280 - Wear protective gloves.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P273 - Avoid release to the environment.

Response : P391 - Collect spillage.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

Storage : P403 + P235 - Store in a well-ventilated place. Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients : 6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine
2-Propenoic acid, 2-methyl-, 2-(dimethylamino)ethyl ester, polymer with butyl 2-propenoate, compd. with polyethylene glycol hydrogen maleate C9-11-alkyl ethers (Z)-.alpha.-(3-Carboxy-1-oxo-2-propenyl)-.omega.-hydroxypoly(oxy-1,2-ethanediyl) alkyl(C9-11) ethers
maleic anhydride

Supplemental label elements : Not applicable.

SECTION 2: Hazards identification

Supplemental label elements : Detergents - Regulation (EC) No 907/2006 : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Product meets the criteria for endocrine disrupting properties according to Regulation (EC) No. 1907/2006. : Not applicable

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
6-methyl-2,4-bis(methylthio) phenylene-1,3-diamine	EC: 403-240-8 CAS: 106264-79-3 Index: 612-113-00-8	≥50 - ≤75	Acute Tox. 4, H302 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	≤5	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
propylidynetrimethanol	REACH #: 01-2119486799-10 EC: 201-074-9 CAS: 77-99-6	≤0,3	Repr. 2, H361fd	[1]
2-Propenoic acid, 2-methyl-, 2-(dimethylamino)ethyl ester, polymer with butyl 2-propenoate, compd. with polyethylene glycol hydrogen maleate C9-11-alkyl ethers	CAS: 1259547-09-5	≤0,3	Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
(Z)-.alpha.-(3-Carboxy-1-oxo-2-propenyl)-.omega.-hydroxypoly(oxy-1,2-ethanediyl)alkyl(C9-11) ethers	CAS: 709014-50-6	≤0,3	Skin Sens. 1, H317	[1]
maleic anhydride	REACH #:	<0,001	Acute Tox. 4, H302	[1] [2]

SECTION 3: Composition/information on ingredients

	01-2119472428-31 EC: 203-571-6 CAS: 108-31-6 Index: 607-096-00-9		Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372 (inhalation) EUH071 **See Section 16 for the full text of the H statements declared above.**	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

SECTION 4: First aid measures

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

Additional information : No unusual hazard if involved in a fire.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

SECTION 6: Accidental release measures

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Do not store below the following temperature: 0°C (32°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

SECTION 7: Handling and storage

Category	Notification and MAPP threshold	Safety report threshold
P5c E1	5000 tonnes 100 tonnes	50000 tonnes 200 tonnes

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
2-methoxy-1-methylethyl acetate	**EH40/2005 WELs (United Kingdom (UK), 1/2020)** Absorbed through skin. STEL 15 minutes: 548 mg/m³. TWA 8 hours: 50 ppm. TWA 8 hours: 274 mg/m³. STEL 15 minutes: 100 ppm.
maleic anhydride	**EH40/2005 WELs (United Kingdom (UK), 1/2020)** Inhalation sensitiser. STEL 15 minutes: 3 mg/m³. TWA 8 hours: 1 mg/m³.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Result	Value	Effects
6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine	**DNEL - General population - Long term - Oral**	0,24 mg/kg bw/day	Effects: Systemic
	DNEL - General population - Long term - Dermal	0,24 mg/kg bw/day	Effects: Systemic
	DNEL - Workers - Long term - Dermal	0,39 mg/kg bw/day	Effects: Systemic
	DNEL - General population - Long term - Inhalation	0,94 mg/m³	Effects: Systemic
	DNEL - Workers - Long term - Inhalation	3,4 mg/m³	Effects: Systemic
	DNEL - Workers - Short term - Inhalation	11,8 mg/m³	Effects: Systemic
2-methoxy-1-methylethyl acetate	**DNEL - Workers - Long term - Inhalation**	275 mg/m³	Effects: Systemic

SECTION 8: Exposure controls/personal protection

	DNEL - Workers - Long term - Dermal	153,5 mg/m³	Effects: Systemic
	DNEL - General population - Consumers - Long term - Dermal	54,8 mg/m³	Effects: Systemic
	DNEL - General population - Consumers - Long term - Oral	1,67 mg/m³	Effects: Systemic
	DNEL - Workers - Long term - Dermal	796 mg/kg	Effects: Systemic
	DNEL - General population - Long term - Dermal	320 mg/kg	Effects: Systemic
	DNEL - General population - Long term - Oral	36 mg/kg	Effects: Systemic
	DNEL - General population - Long term - Inhalation	33 mg/m³	Effects: Local
	DNEL - General population - Long term - Inhalation	33 mg/m³	Effects: Systemic
	DNEL - Workers - Short term - Inhalation	550 mg/m³	Effects: Local
propylidynetrimethanol	**DNEL - Workers - Long term - Inhalation**	3,3 mg/m³	Effects: Systemic
	DNEL - Workers - Long term - Dermal	0,94 mg/kg	Effects: Systemic
	DNEL - General population - Long term - Inhalation	0,58 mg/m³	Effects: Systemic
	DNEL - General population - Long term - Oral	0,34 mg/kg	Effects: Systemic
	DNEL - General population - Long term - Oral	0,34 mg/kg bw/day	Effects: Systemic
	DNEL - General population - Long term - Dermal	0,34 mg/kg bw/day	Effects: Systemic
	DNEL - General population - Long term - Inhalation	0,58 mg/m³	Effects: Systemic
	DNEL - Workers - Long term - Dermal	0,94 mg/kg bw/day	Effects: Systemic
	DNEL - Workers - Long term - Inhalation	3,3 mg/m³	Effects: Systemic
maleic anhydride	**DNEL - Workers - Short term - Inhalation**	0,8 mg/m³	Effects: Systemic
	DNEL - Workers - Short term - Dermal	0,04 mg/kg	Effects: Systemic
	DNEL - Workers - Long term - Inhalation	0,4 mg/m³	Effects: Systemic

SECTION 8: Exposure controls/personal protection

	DNEL - General population - Long term - Inhalation	0,05 mg/m³	Effects: Systemic
	DNEL - General population - Long term - Oral	0,06 mg/kg bw/day	Effects: Systemic
	DNEL - General population - Long term - Inhalation	0,08 mg/m³	Effects: Local
	DNEL - Workers - Long term - Inhalation	0,081 mg/m³	Effects: Local
	DNEL - General population - Short term - Oral	0,1 mg/kg bw/day	Effects: Systemic
	DNEL - General population - Short term - Dermal	0,1 mg/kg bw/day	Effects: Systemic
	DNEL - General population - Long term - Dermal	0,1 mg/kg bw/day	Effects: Systemic
	DNEL - Workers - Long term - Dermal	0,2 mg/kg bw/day	Effects: Systemic
	DNEL - Workers - Short term - Inhalation	0,2 mg/m³	Effects: Local

PNECs

Product/ingredient name	Result	Value	Remarks
2-methoxy-1-methylethyl acetate	**Fresh water**	0,635 mg/l	-
	Fresh water sediment	3,29 mg/kg	-
	Marine water sediment	0,329 mg/kg	-
	Soil	0,29 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-
	Marine water	0,0635 mg/l	-
maleic anhydride	**Fresh water**	0,04281 mg/l	-
	Marine water	0,004281 mg/l	-
	Soil	0,0415 mg/l	-
	Fresh water sediment	0,334 mg/kg	-
	Marine water sediment	0,0334 mg/kg	-
	Sewage Treatment Plant	44,6 mg/l	-

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

SECTION 8: Exposure controls/personal protection

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Use eye protection according to EN 166. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.
The breakthrough time must be greater than the end use time of the product.
The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
Gloves should be replaced regularly and if there is any sign of damage to the glove material.
Always ensure that gloves are free from defects and that they are stored and used correctly.
The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

The recommendation for the type or types of glove to use when handling this product is based on information from the following source: EN374. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to British Standard BS EN 1149 for further information on material and design requirements and test methods. Recommended: Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapour filter (Type A) (EN 140)

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Physical state : Liquid.

Colour : Not available.

Odour : Not available.

Odour threshold : Not available.

Melting point/freezing point : Not available.

Initial boiling point and boiling range : >100°C (>212°F)

Flammability (solid, gas) : Flammable in the presence of the following materials or conditions: open flames, sparks and static discharge, heat and shocks and mechanical impacts. Non-flammable but will burn on prolonged exposure to flame or high temperature.

Lower and upper explosion limit : Not available.

Flash point : Closed cup: 45°C (113°F) [Literature (2-methoxy-1-methylethyl acetate)]

Auto-ignition temperature : Not relevant due to nature of the product.

Decomposition temperature : Not available.

pH : Not available.

pH : Justification : Not available.

Viscosity : Dynamic (room temperature): 500 to 2000 mPa·s [DIN 53211]
Kinematic (room temperature): 368 to 1472 mm^2/s [Calculated]
Kinematic (40°C): >20,5 mm^2/s [Literature]

Solubility(ies) :

Media	Result
cold water	Not soluble
hot water	Not soluble

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not applicable.

Vapour pressure : Not available.

Evaporation rate : Not available.

Relative density : Not available.

Density : 1,358 g/cm^3 [20°C (68°F)] [DIN 53217]

Vapour density : Not available.

Explosive properties : Non-explosive in the presence of the following materials or conditions: open flames, sparks and static discharge, heat and shocks and mechanical impacts. No unusual hazard if involved in a fire.

Oxidising properties : Not available.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

SECTION 10: Stability and reactivity

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials: oxidising materials

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Value
2-methoxy-1-methylethyl acetate	**Rabbit - Dermal - LD50**	>5 g/kg
	Rat - Inhalation - NOEL Dusts and mists	8100 mg/m³ [4 hours]
propylidynetrimethanol	**Rat - Oral - LD50**	14000 mg/kg
maleic anhydride	**Rat - Oral - LD50**	400 mg/kg
	Rabbit - Dermal - LD50	2620 mg/kg

Conclusion/Summary [Product] : Harmful if swallowed.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Flexible Joint Repair (2025) - Curing Agent	727,9	N/A	N/A	N/A	N/A
6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine	500	N/A	N/A	N/A	N/A
propylidynetrimethanol	14000	N/A	N/A	N/A	N/A
maleic anhydride	400	2620	N/A	N/A	N/A

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Based on available data, the classification criteria are not met.

Ingredient name	Conclusion/Summary
2-methoxy-1-methylethyl acetate	Non-irritating to the skin.

Serious eye damage/eye irritation

Product/ingredient name	Result	Exposure	Observation
maleic anhydride	**Rabbit - Eyes - Severe irritant**	Amount/concentration applied: 1 %	-

Conclusion/Summary [Product] : Based on available data, the classification criteria are not met.

Ingredient name	Conclusion/Summary
2-methoxy-1-methylethyl acetate	Non-irritating to the eyes.

SECTION 11: Toxicological information

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : May cause an allergic skin reaction.

Ingredient name	Conclusion/Summary
2-methoxy-1-methylethyl acetate	Non-sensitiser to skin.

Respiratory

Conclusion/Summary [Product] : Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Based on available data, the classification criteria are not met.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Based on available data, the classification criteria are not met.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
2-methoxy-1-methylethyl acetate	STOT SE 3, H336 (Narcotic effects)

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
maleic anhydride	STOT RE 1, H372 (inhalation)

Aspiration hazard

Not available.

Information on likely routes of exposure

Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

SECTION 11: Toxicological information

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species
2-methoxy-1-methylethyl acetate	**Acute - NOEC** >1000 mg/l [96 hours]	Algae - Algae
	Acute - LC50 - Fresh water 130 mg/l [96 hours]	Fish - Rainbow trout (oncorhynchus mykiss)
	Chronic - LC10 100 mg/l [21 days]	Daphnia spec. - Daphnia spec.
	Chronic - NOEC - Fresh water 47,5 mg/l [14 days]	Fish
propylidynetrimethanol	**Acute - EC50 - Fresh water** 13 g/l [48 hours]	Daphnia spec. - Water flea
	Acute - LC50 - Marine water 14,4 g/l [96 hours]	Fish - Sheepshead minnow
maleic anhydride	**Acute - LC50 - Fresh water**	Fish - Western mosquitofish - Adult

SECTION 12: Ecological information

	230 ppm [96 hours]	

Conclusion/Summary [Product] : Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result
2-methoxy-1-methylethyl acetate	-	100% [8 days] - Inherent

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
2-methoxy-1-methylethyl acetate	-	-	Readily
propylidynetrimethanol	-	-	Inherent

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
2-methoxy-1-methylethyl acetate	1,2	-	Low
propylidynetrimethanol	-0,47	<1 [OECD 305 C]	Low
maleic anhydride	-2,78	-	Low

12.4 Mobility in soil

Soil/water partition coefficient : Not available.

Mobility : Volatile.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
6-methyl-2,4-bis(methylthio) phenylene-1,3-diamine	No	N/A	N/A	No	N/A	N/A	N/A
2-methoxy-1-methylethyl acetate	No	N/A	N/A	No	N/A	N/A	N/A
propylidynetrimethanol	No	N/A	No	Yes	No	N/A	No
2-Propenoic acid, 2-methyl-, 2-(dimethylamino)ethyl ester, polymer with butyl 2-propenoate, compd. with polyethylene glycol hydrogen maleate C9-11-alkyl ethers	No	N/A	N/A	No	N/A	N/A	N/A
(Z)-.alpha.-(3-Carboxy-1-oxo-2-propenyl)-.omega.-hydroxypoly(oxy-1,2-ethanediyl)alkyl(C9-11) ethers	No	N/A	N/A	No	N/A	N/A	N/A
maleic anhydride	N/A	N/A	N/A	Yes	N/A	N/A	N/A

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance.

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information ADR

Viscous liquid exception This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.2.3.1.5.2.

Limited quantity : 5L

Transport Category : 3

Hazard identification number : 30

Classification code : F1

ADR Label Model Number : 3

Excepted Quantity : E1

Tunnel code : (D/E)

Packing instructions : P001, IBC03, LP01, R001

Mixed Packing Provisions : MP19

Special Packing Provisions : PP1

SECTION 14: Transport information

Special provisions : 163, 367, 650

Additional information ADN

Viscous liquid exception This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.2.3.1.5.2.

Limited quantity : 5L

Classification code : F1

Special provisions : 163, 367, 650

Additional information IMDG

Viscous liquid exception This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5.

Limited quantity : 5L

Emergency schedules : F-E, S-E

Special provisions : 163, 223, 367, 955

Additional information IATA

The environmentally hazardous substance mark may appear if required by other transportation regulations.

Passenger and Cargo Aircraft : Quantity limitation 60L Packaging instruction 355

Cargo aircraft : Quantity limitation 220L Packaging instruction 366

Limited Quantities - Passenger Aircraft : Quantity limitation 10L Packaging instruction Y344

Special provisions : A3, A72, A192

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed above the relevant limit.

Substances of very high concern

None of the components are listed above the relevant limit.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
Flexible Joint Repair (2025) - Curing Agent	≥90	3

Labelling : Not applicable.

Synthetic polymer microparticles - Designation 78

SECTION 15: Regulatory information

Generic identity of polymer(s) : Not applicable.

Total percentage of synthetic polymer microparticles : Not applicable.

Other EU regulations

VOC for Ready-for-Use Mixture : 2004/42/EC - IIA/j: 500g/l (2010). <= 12g/l VOC.

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Ozone depleting substances

Not listed.

Prior Informed Consent (PIC)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c E1

EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

SECTION 15: Regulatory information

Inventory list

Australia	:	At least one component is not listed.
Canada	:	At least one component is not listed.
China	:	At least one component is not listed.
Eurasian Economic Union	:	**Russian Federation inventory**: Not determined.
Japan	:	**Japan inventory (CSCL)**: At least one component is not listed. **Japan inventory (ISHL)**: Not determined.
New Zealand	:	At least one component is not listed.
Philippines	:	At least one component is not listed.
Republic of Korea	:	At least one component is not listed.
Taiwan	:	At least one component is not listed.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	At least one component is not listed.
Viet Nam	:	Not determined.
15.2 Chemical safety assessment	:	This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = GB CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H302	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Acute 1, H400	Calculation method
Aquatic Chronic 1, H410	Calculation method

Full text of abbreviated H statements

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H336	May cause drowsiness or dizziness.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

Full text of classifications

SECTION 16: Other information

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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Notice to reader

IMPORTANT NOTE: The information in this Safety Data Sheet is based on the present state of knowledge and current legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications. The information contained in this data sheet (as may be amended from time to time) is not intended to be exhaustive and is presented in good faith and believed to be correct as of the date on which it is prepared. It is the user's responsibility to verify that this data sheet is current prior to using the product to which it relates. Persons using the information must make their own determinations as to the suitability of the relevant product for their purposes prior to use. Where those purposes are other than as specifically recommended in this safety data sheet, then the user uses the product at their own risk.

MANUFACTURER'S DISCLAIMER: the conditions, methods and factors affecting the handling, storage, application, use and disposal of the product are not under the control and knowledge of the manufacturer. Therefore the manufacturer does not assume responsibility for any adverse events which may occur in the handling, storage, application, use, misuse or disposal of the product and, so far as permitted by applicable law, the manufacturer expressly disclaims liability for any and all loss, damages and/or expenses arising out of or in any way connected to the storage, handling, use or disposal of the product. Safe handling, storage, use and disposal are the responsibility of the users. Users must comply with all applicable health and safety laws.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.