

# watco® SAFETY DATA SHEET

Epoxicote High Build Cold Cure - Resin

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : Epoxicote High Build Cold Cure - Resin  
**Product description** : Coating.  
**Product type** : Liquid.  
**UFI** : JS0W-S059-100T-EJA2

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Consumer Industrial Professional	
Uses advised against	Reason
None identified.	-

### 1.3 Details of the supplier of the safety data sheet

Watco UK Limited  
Eastgate Court  
195-205 High Street  
Guildford  
Surrey  
GU1 3EH  
United Kingdom  
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T: +44 (0) 1483 425000 (08:00 - 18:00)  
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info@watco.de  
Watco AT:  
T: +43 1 310 09 10

**e-mail address of person responsible for this SDS** : rpmeurohas@rustoleum.eu

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.4 Emergency telephone number

[National advisory body/Poison Centre](#)

[Supplier](#)

Telephone number United Kingdom: : +44 870 8200418 / +44 2038073798  
Great Britain

Hours of operation : 24 / 7

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

[Classification according to UK CLP/GHS](#)

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H411 - Toxic to aquatic life with long lasting effects.

[Precautionary statements](#)

**General** : P103 - Read carefully and follow all instructions.  
P102 - Keep out of reach of children.  
P101 - If medical advice is needed, have product container or label at hand.

**Prevention** : P280 - Wear protective gloves. Wear eye or face protection.  
P273 - Avoid release to the environment.

**Response** : P391 - Collect spillage.

**Storage** : Not applicable.

**Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazardous ingredients** : 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane  
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol  
benzyl alcohol  
maleic anhydride

**Supplemental label elements** : EUH205 - Contains epoxy constituents. May produce an allergic reaction.  
EUH211 - Warning! Hazardous respirable droplets may be formed when sprayed.  
Do not breathe spray or mist.

**Supplemental label elements : Detergents - Regulation (EC) No 907/2006** : Not applicable.

Epoxicote High Build Cold Cure - Resin

SECTION 2: Hazards identification

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Special packaging requirements**

**Containers to be fitted with child-resistant fastenings** : Not applicable.

**Tactile warning of danger** : Not applicable.

2.3 Other hazards

**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**Other hazards which do not result in classification** : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≥25 - ≤50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	REACH #: 01-2119454392-40 EC: 500-006-8 CAS: 9003-36-5	≥10 - ≤25	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≤10	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319 Skin Sens. 1B, H317	[1]
hydrocarbons, aromatic, C9	REACH #: 01-2119455851-35 EC: 918-668-5	≤3	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1]
maleic anhydride	REACH #: 01-2119472428-31 EC: 203-571-6 CAS: 108-31-6 Index: 607-096-00-9	<0,001	EUH066 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372 (inhalation) EUH071 <b>See Section 16 for the full text of the H statements declared above.</b>	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

**SECTION 3: Composition/information on ingredients**Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

This mixture contains  $\geq 1\%$  of titanium dioxide. The Annex VI classification of titanium dioxide does not apply to this mixture according to Note 10.

Occupational exposure limits, if available, are listed in Section 8.

**SECTION 4: First aid measures****4.1 Description of first aid measures**

- |                                   |  |
|-----------------------------------|--|
| <b>Eye contact</b>                | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.  |
| <b>Inhalation</b>                 | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.   |
| <b>Skin contact</b>               | : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.  |
| <b>Ingestion</b>                  | : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| <b>Protection of first-aiders</b> | : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.  |

**4.2 Most important symptoms and effects, both acute and delayed**Over-exposure signs/symptoms

- |                     |  |
|---------------------|--|
| <b>Eye contact</b>  | : Adverse symptoms may include the following:<br>pain or irritation<br>watering<br>redness |
| <b>Inhalation</b>   | : No specific data.  |
| <b>Skin contact</b> | : Adverse symptoms may include the following:<br>irritation<br>redness                     |
| <b>Ingestion</b>    | : No specific data.  |

**4.3 Indication of any immediate medical attention and special treatment needed**

- |                            |   |
|----------------------------|---|
| <b>Notes to physician</b>  | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| <b>Specific treatments</b> | : No specific treatment.  |

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
sulfur oxides  
halogenated compounds  
metal oxide/oxides

### 5.3 Advice for firefighters

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and material for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

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SECTION 6: Accidental release measures

6.4 Reference to other sections : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria		
Category	Notification and MAPP threshold	Safety report threshold
E2	200 tonne	500 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
maleic anhydride	EH40/2005 WELs (United Kingdom (UK), 1/2020) Inhalation sensitiser. STEL 15 minutes: 3 mg/m³. TWA 8 hours: 1 mg/m³.

Biological exposure indices

No exposure indices known.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Product/ingredient name	Type	Exposure	Value	Population	Effects
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	DNEL	Short term Dermal	83 mg/cm²	Workers	Local
	DNEL	Long term Dermal	104,15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	29,39 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	62,5 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	8,7 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Oral	6,25 mg/kg bw/day	General population [Consumers]	Systemic
benzyl alcohol	DNEL	Short term Dermal	47 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	450 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	9,5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	90 mg/m³	Workers	Systemic
	DNEL	Short term Dermal	28,5 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Inhalation	40,55 mg/m³	General population [Consumers]	Systemic
	DNEL	Short term Oral	25 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Dermal	5,7 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	8,11 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Oral	5 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Dermal	20 mg/kg	General population	Systemic
	DNEL	Long term Oral	4 mg/kg	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg	General population	Systemic
	DNEL	Short term	27 mg/m³	General	Systemic



**SECTION 8: Exposure controls/personal protection**

hydrocarbons, aromatic, C9	DNEL	Inhalation Long term	5,4 mg/m <sup>3</sup>	population General population	Systemic
	DNEL	Inhalation Long term	22 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Inhalation Short term	110 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Inhalation Short term Dermal	40 mg/kg	Workers	Systemic
	DNEL	Inhalation Long term	150 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Inhalation Long term Dermal	25 mg/kg	Workers	Systemic
	DNEL	Inhalation Long term Dermal	11 mg/kg	General population	Systemic
	DNEL	Inhalation Long term	32 mg/m <sup>3</sup>	General population	Systemic
maleic anhydride	DNEL	Long term Oral	11 mg/kg	General population	Systemic
	DNEL	Short term Inhalation	0,8 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Dermal	0,04 mg/kg	Workers	Systemic
	DNEL	Long term Inhalation	0,4 mg/m <sup>3</sup>	Workers	Systemic

**PNECs**

Product/ingredient name	Compartment Detail	Value	Method Detail
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Fresh water	0,003 mg/l	-
	Marine water	0,0003 mg/l	-
	Sewage Treatment Plant	10 mg/l	-
	Fresh water sediment	0,294 mg/kg dwt	-
	Marine water sediment	0,0294 mg/kg dwt	-
	Soil	0,237 mg/kg dwt	-
	Fresh water	1 mg/l	Assessment Factors
	Marine	0,1 mg/l	Assessment Factors
	Fresh water sediment	5,27 mg/kg	Assessment Factors
	Marine water sediment	0,527 mg/kg	Assessment Factors
	Soil	0,456 mg/kg	Assessment Factors
	Sewage Treatment Plant	39 mg/l	Assessment Factors
benzyl alcohol	Fresh water	2,3 mg/l	-
	Sewage Treatment Plant	39 mg/l	-
	Fresh water sediment	5,27 mg/kg	-
	Soil	0,456 mg/kg	-
	Marine water sediment	0,527 mg/kg	-
	Fresh water	1 mg/l	-
	Marine water	0,1 mg/l	-
	Fresh water	0,04281 mg/l	-
	Marine water	0,004281 mg/l	-
	Soil	0,0415 mg/l	-
	Fresh water sediment	0,334 mg/kg	-
	Marine water sediment	0,0334 mg/kg	-
maleic anhydride	Sewage Treatment Plant	44,6 mg/l	-

**8.2 Exposure controls****Appropriate engineering controls**

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Individual protection measures**



## SECTION 8: Exposure controls/personal protection

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Use eye protection according to EN 166. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: chemical splash goggles and/or face shield.

### Skin protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance. Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): Butyl rubber gloves.

The recommendation for the type or types of glove to use when handling this product is based on information from the following source: EN374. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Overalls buttoned to the neck and wrist. (EN 467)

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapour (Type A) and particulate filter (as filter combination A-P2) (EN 141)

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Physical state	: Liquid. [Viscous liquid.]
Colour	: Various
Odour	: Slight [Slight]
Odour threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not relevant due to nature of the product.
Flammability (solid, gas)	: Non-flammable in the presence of the following materials or conditions: open flames, sparks and static discharge, heat and shocks and mechanical impacts.
Lower and upper explosion limit	: Not available.
Flash point	: Closed cup: >100°C (>212°F) [ASTM D 56]
Auto-ignition temperature	: Not relevant due to nature of the product.
Decomposition temperature	: Not available.
pH	: Not applicable. [Literature]
pH : Justification	: Product is non-soluble (in water).
Viscosity	: Dynamic (room temperature): >500 mPa·s [Literature] Kinematic (room temperature): Not available. Kinematic (40°C): Not available.
Solubility(ies)	:

Media	Result
cold water	Not soluble
hot water	Not soluble

Solubility in water	: Not available.
Miscible with water	: No.
Partition coefficient: n-octanol/ water	: Not applicable.
Vapour pressure	:

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	0,62	0,083				

Evaporation rate	: Not available.
Relative density	: 1,71 to 1,72 [calculated.]
Density	: 1,685 g/cm³ [20°C (68°F)] [DIN 53217]
Vapour density	: Not available.
Explosive properties	: Non-explosive in the presence of the following materials or conditions: open flames, sparks and static discharge, heat and shocks and mechanical impacts.
Oxidising properties	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

SECTION 10: Stability and reactivity

- 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability : The product is stable.
- 10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid : No specific data.
- 10.5 Incompatible materials : No specific data.
- 10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	LD50 Dermal	Rabbit	20 g/kg	-
	LC50 Inhalation Dusts and mists	Rat	4,178 mg/l	4 hours
benzyl alcohol	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1620 mg/kg	-
	LD50 Oral	Rat	1660 mg/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
	LD50 Dermal	Rabbit	2620 mg/kg	-
	LD50 Oral	Rat	400 mg/kg	-
hydrocarbons, aromatic, C9				
maleic anhydride				

Conclusion/Summary : Based on available data, the classification criteria are not met.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Epoxicote High Build Cold Cure - Resin	23575,6	N/A	N/A	N/A	82,1
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	N/A	20000	N/A	N/A	N/A
benzyl alcohol	1200	N/A	N/A	N/A	4,178
hydrocarbons, aromatic, C9	8400	N/A	N/A	N/A	N/A
maleic anhydride	400	2620	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Skin - Erythema/Eschar	Rabbit	0,7	4 hours	72 hours
	Skin - Mild irritant	Rabbit	-	24 hours 500 microliters	-
benzyl alcohol	Eyes - Irritant	Rabbit	-	-	-

SECTION 11: Toxicological information

hydrocarbons, aromatic, C9	Skin - Moderate irritant Eyes - Mild irritant	Pig Rabbit	- -	100 Percent 24 hours 100 UI	- -
maleic anhydride	Eyes - Severe irritant	Rabbit	-	1 Percent	-

**Skin** : Causes skin irritation.  
**Eyes** : Causes serious eye irritation.  
**Respiratory** : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Route of exposure	Species	Result
2,2'-[(1-methylethylidene)bis (4,1-phenyleneoxymethylene)] bisoxirane	skin	Guinea pig	Sensitising
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	skin skin	Mouse Guinea pig	Sensitising Sensitising

**Skin** : May cause an allergic skin reaction.  
**Respiratory** : Based on available data, the classification criteria are not met.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 476	Experiment: In vitro Subject: Mammalian-Animal	Positive
	OECD 471 OECD 474	Subject: Bacteria Subject: Mammalian-Animal	Positive Negative

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

Carcinogenicity

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	Negative - Oral - TD	Rat	-	103 weeks; 5 days per week

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Developmental toxin	Species	Dose	Exposure
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Negative	-	-	Rat	Oral: 540 mg/kg	-
hydrocarbons, aromatic, C9	-	-	Negative	Mammal - species unspecified	Route of exposure unreported	-

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

Teratogenicity

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Product/ingredient name	Result	Species	Dose	Exposure
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane	Positive - Dermal	Rabbit	300 mg/kg	1 days per week
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Positive - Oral	Rabbit	180 mg/kg	1 days per week
	Positive - Oral	Rat	180 mg/kg	1 days per week
	Negative - Route of exposure unreported	Rabbit - Female	>300 mg/kg	-
	Positive - Dermal	Rabbit	300 mg/kg	6 hours; 7 days per week
benzyl alcohol	Positive - Dermal	Rabbit	100 mg/kg	6 hours; 7 days per week
	Negative - Route of exposure unreported	Mouse - Female	550 mg/kg	-

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
hydrocarbons, aromatic, C9	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
maleic anhydride	Category 1	inhalation	-

Aspiration hazard

Product/ingredient name	Result
hydrocarbons, aromatic, C9	ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** : Not available.

Potential acute health effects

<b>Eye contact</b>	: Causes serious eye irritation.
<b>Inhalation</b>	: No known significant effects or critical hazards.
<b>Skin contact</b>	: Causes skin irritation. May cause an allergic skin reaction.
<b>Ingestion</b>	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

<b>Eye contact</b>	: Adverse symptoms may include the following: pain or irritation watering redness
<b>Inhalation</b>	: No specific data.
<b>Skin contact</b>	: Adverse symptoms may include the following: irritation redness
<b>Ingestion</b>	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Epoxycote High Build Cold Cure - Resin

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**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

**Potential chronic health effects**

Not available.

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

**Other information** : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Acute EC50 1,8 mg/l	Algae	72 hours
benzyl alcohol	Acute EC50 2 mg/l	Daphnia spec.	24 hours
	Acute EC50 1,6 mg/l	Daphnia spec.	48 hours
	Acute IC50 >100 mg/l	Bacteria	3 hours
	Acute LC50 0,55 mg/l	Fish	96 hours
	Acute LC50 2 mg/l	Fish	96 hours
	Chronic NOEC 0,3 mg/l	Daphnia spec.	21 days
	Acute EC50 770 mg/l	Algae	72 hours
maleic anhydride	Acute LC50 646 mg/l	Fish - <i>Leuciscus idus</i>	48 hours
	Acute LC50 460000 µg/l Fresh water	Fish - Fathead minnow - <i>Pimephales promelas</i> - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute NOEC 310 mg/l	Algae	72 hours
	Acute LC50 230000 µg/l Fresh water	Fish - Western mosquitofish - <i>Gambusia affinis</i> - Adult	96 hours

**Conclusion/Summary** : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane	OECD 301B	6 to 12 % - Not readily - 28 days	-	-
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	OECD 301B	16 % - Not readily - 28 days	-	-
benzyl alcohol	-	0 % - Not readily - 28 days	-	-
	OECD 301A	96 % - Readily - 21 days	-	-

**Conclusion/Summary** : This product has not been tested for biodegradation. Based on available data, the classification criteria are not met.

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Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane	-	-	Not readily
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	-	-	Not readily
benzyl alcohol	-	-	Readily
hydrocarbons, aromatic, C9	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane	3,84	3 to 31	Low
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2,7	150	Low
benzyl alcohol	0,87	-	Low
hydrocarbons, aromatic, C9	3.7 to 4.5	10 to 2500	High
maleic anhydride	-2,78	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Mobility : Non-volatile.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance.

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.





Waste catalogue

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.



**SECTION 14: Transport information**

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number or ID number</b>	UN3082	UN3082	UN3082	UN3082
<b>14.2 UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (PAINT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (PAINT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (PAINT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (PAINT)
<b>14.3 Transport hazard class(es)</b>	9 	9 	9 	9 
<b>14.4 Packing group</b>	III	III	III	III
<b>14.5 Environmental hazards</b>	Yes.	Yes.	Yes.	Yes.
<b><u>Additional information</u></b>	<p>This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.</p> <p><b>Limited quantity</b> 5L</p> <p><b>Special provisions</b> 274, 335, 375, 601</p> <p><b>Tunnel code</b> (-)</p>	<p>This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.</p> <p><b>Special provisions</b> 274, 335, 375, 601</p> <p><b>Remarks</b> : ≤ 5L: Limited Quantity</p>	<p>This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.</p> <p><b>Emergency schedules</b> F-A, S-F</p> <p><b>Special provisions</b> 274, 335, 969</p> <p><b>Remarks</b> : ≤ 5L: Limited Quantity - IMDG 3.4</p>	<p>This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.</p> <p><b>Quantity limitation</b></p> <p>Passenger and Cargo Aircraft: 450 L. Packaging instructions: 964.</p> <p>Cargo Aircraft Only: 450 L. Packaging instructions: 964.</p> <p>Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y964.</p> <p><b>Special provisions</b> A97, A158, A197, A215</p>

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not available.

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****UK (GB)/REACH****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed above the relevant limit.

**Substances of very high concern**

None of the components are listed above the relevant limit.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles**

Product/ingredient name	%	Designation [Usage]
Epoxycote High Build Cold Cure - Resin	≥90	3

**Labelling** : Not applicable.

**Other EU regulations**

**VOC** : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.

**VOC for Ready-for-Use Mixture** : II A/j. Two-pack reactive performance coatings for specific end use such as floors.  
EU limit value for this product : 500g/l (2010.)  
This product contains a maximum of 216 g/l VOC.

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

**Ozone depleting substances**

Not listed.

**Prior Informed Consent (PIC)**

Not listed.

**Persistent Organic Pollutants**

Not listed.

**Seveso Directive**

This product is controlled under the Seveso Directive.

**Danger criteria**

Category
E2

**EU regulations**

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

**International regulations****Chemical Weapon Convention List Schedules I, II & III Chemicals**

Epoxicote High Build Cold Cure - Resin

SECTION 15: Regulatory information

Not listed.

[Montreal Protocol](#)

Not listed.

[Stockholm Convention on Persistent Organic Pollutants](#)

Not listed.

[Rotterdam Convention on Prior Informed Consent \(PIC\)](#)

Not listed.

[UNECE Aarhus Protocol on POPs and Heavy Metals](#)

Not listed.

**CN code** : 3208 90 91 00

[Inventory list](#)

<a href="#">Australia</a>	: At least one component is not listed.
<a href="#">Canada</a>	: At least one component is not listed.
<a href="#">China</a>	: At least one component is not listed.
<a href="#">Eurasian Economic Union</a>	: <b>Russian Federation inventory</b> : Not determined.
<a href="#">Japan</a>	: <b>Japan inventory (CSCL)</b> : Not determined. <b>Japan inventory (ISHL)</b> : Not determined.
<a href="#">New Zealand</a>	: All components are listed or exempted.
<a href="#">Philippines</a>	: All components are listed or exempted.
<a href="#">Republic of Korea</a>	: At least one component is not listed.
<a href="#">Taiwan</a>	: At least one component is not listed.
<a href="#">Thailand</a>	: Not determined.
<a href="#">Turkey</a>	: Not determined.
<a href="#">United States</a>	: Not determined.
<a href="#">Viet Nam</a>	: Not determined.

**15.2 Chemical safety assessment** : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** :

- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

[Full text of abbreviated H statements](#)

**SECTION 16: Other information**

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.
EUH071	Corrosive to the respiratory tract.

**Full text of classifications**

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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**IMPORTANT NOTE:** The information in this Safety Data Sheet is based on the present state of knowledge and current legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications. The information contained in this data sheet (as may be amended from time to time) is not intended to be exhaustive and is presented in good faith and believed to be correct as of the date on which it is prepared. It is the user's responsibility to verify that this data sheet is current prior to using the product to which it relates. Persons using the information must make their own determinations as to the suitability of the relevant product for their purposes prior to use. Where those purposes are other than as specifically recommended in this safety data sheet, then the user uses the product at their own risk.

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.